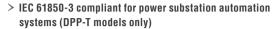
DA-681 Series





x86 rackmount embedded computers with 4 isolated RS-232 and 8 isolated RS-485 ports, 6 LANs, VGA, CompactFlash, USB



- > Intel Celeron M 1 GHz processor with 400 MHz FSB
- > 1 x 200-pin DDR2 SO-DIMM socket supporting DDR2 400 up to 1 GB (512 MB built-in)
- > Six 10/100 Mbps Ethernet ports
- > 1 CompactFlash socket, 1 IDE ATA-150 connector for storage expansion
- > USB 2.0 ports for high speed peripherals
- > 4 isolated RS-232 and 8 isolated RS-485 ports
- > Serial port speed from 50 bps to 921.6 kbps (nonstandard baudrates supported)
- > Embedded Linux or Windows Embedded Standard 2009 OS
- > 19-inch rackmount model, 1U height
- > Dual 100/240 VAC/VDC power input (single power and dual power models available)
- > Fanless design



















The DA-681 computer is based on the Intel x86 processor and supports VGA, 6 Ethernet ports, 4 RS-232 and 8 RS-485 serial ports with isolation, CompactFlash, and USB. The DA-681 comes in a standard 19-inch, 1U high form factor, making it an ideal platform for industrial applications.

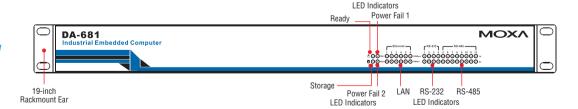
With its robust design, the DA-681 is suitable for industrial automation applications that require standard 19-inch rackmount solutions, such as power automation, transportation, and oil and gas. Another plus is that the serial ports come with 2 kV digital galvanic isolation

protection to guarantee communication reliability in harsh industrial environments. In addition, the DPP-T models are compliant with the IEC 61850-3 standard, making them ideal for power substation automation systems.

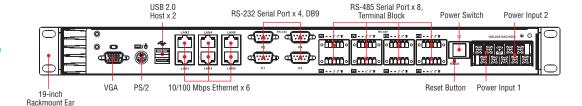
The DA-681 runs Linux or Windows Embedded Standard 2009 (pre-installed), providing a friendly environment for developing sophisticated application software. The great software support that Moxa provides makes the programmer's job easier, and helps programmers develop bug-free code quickly and at a lower cost.

Appearance

Front View



Rear View



Hardware Specifications

Computer

CPU: Intel Celeron M 1 GHz processor

OS (pre-installed): Windows Embedded Standard 2009. Linux 2.6

System Chipset: Intel 910GMLE + ICH6M chipset

BIOS: 4 mega-bit Flash BIOS, PCI Plug & Play, ACPI function support

FSB: 400 MHz

System Memory: 1 GB capacity, 512 MB pre-installed: 1 slot of 1 GB

200-pin DDR2-400 SO-DIMM

Expansion Bus: PCI/104 onboard (DPP-T models only)

USB: USB 2.0 compliant hosts x 2, Type A connector, supports system

hoot un

Storage

Built-in: 1 GB (LX) / 2 GB (XPE) industrial DOM onboard to store OS

via IDE interface

Storage Expansion: CompactFlash socket **HDD Support:** SATA connector for HDD expansion

Other Peripherals

KB/MS: 1 PS/2 interface, supports standard PS/2 keyboard and PS/2

mouse

Display

Graphics Controller: Integrated graphics with built-in Intel 910GME,

and built-in Intel extreme Graphics 2 technology

Display Memory: Dynamic video memory (shares up to 32 MB of

system memory)

Display Interface: CRT Interface for VGA output (DB15 female

connector)

Resolution: CRT display mode with pixel resolution up to 2048 x 1536

at 75 Hz

Ethernet Interface

LAN: 6 auto-sensing 10/100 Mbps ports (RJ45)

Magnetic Isolation Protection: 1.5 kV built-in

Serial Interface

Serial Standards:

• 4 RS-232 ports (DB9 male)

• 8 RS-485 ports (terminal block)

ESD Protection: 15 kV for all signals

Isolation: 2 kV digital galvanic isolation (DA-681-I-DPP-T only)

Serial Communication Parameters

Data Bits: 5, 6, 7, 8 Stop Bits: 1, 1.5, 2

Parity: None, Even, Odd, Space, Mark

Flow Control: RTS/CTS, XON/XOFF, ADDC® (automatic data direction

control) for RS-485

Baudrate: 50 bps to 921.6 kbps (supports non-standard baudrates;

see user's manual for details)

Serial Signals

RS-232: TxD. RxD. DTR. DSR. RTS. CTS. DCD. GND

RS-485-2w: Data+, Data-, GND

LEDs

System: Power x 1, Storage x 1

LAN: 10M x 6. 100M x 6

Serial:

RS-232: 4 x Tx. 4 x Rx RS-485: 8 x Tx, 8 x Rx

Power Failure: LED x 2 (dual power models)

Physical Characteristics

Housing: SECC sheet metal (1 mm)

Weight: 4.5 kg

Dimensions: 440 x 315 x 45 mm (17.32 x 12.40 x 1.77 in), 19 inch 1U

heiaht

Mounting: Standard 19-inch rackmount

Environmental Limits

Operating Temperature:

SP and DP models: -10 to 60°C (14 to 140°F) DPP-T models: -40 to 75°C (-40 to 167°F)

Storage Temperature:

SP and DP models: -20 to 80°C (4 to 176°F) DPP-T models: -40 to 85°C (-40 to 185°F)

Ambient Relative Humidity: 5 to 95% (non-condensing) **Anti-vibration:** 7 mm (2-9 Hz), 20 m/s/s (9-200 Hz), 15 m/s/s (200-500 Hz) @ IEC-61850-3, IEC 60870-2-2/Cm/(3M6)/(4M6), sine wave, 2-500 Hz, 1 Oct/min, 10 cycles, 2 hrs 40 mins per axis Anti-shock: 300 m/s2 @ IEC-61850-3, IEC 60870-2-2/Cm/(3M6)/

(4M6), half sine wave, 11 ms

Power Requirements

Input Voltage: Single or dual inputs, 100 to 240 VAC/VDC auto-

ranging, 47 to 63 Hz, terminal block Power Consumption: 26 W

Standards and Certifications

Safety: UL 60950-1, CSA C22.2 No. 60950-1-03, EN 60950-1, CCC

(GB4943, GB9254, GB17625.1)

EMC: EN 55022, EN 61000-3-2, EN 61000-3-3, EN 55024, FCC Part

15 Subpart B Class A

Power Automation: IEC 61850-3 (DPP-T models only)

Green Product: RoHS. CRoHS. WEEE

Reliability

Alert Tools: Built-in buzzer and RTC (real-time clock) with battery

lithium backup

Automatic Reboot Trigger: Built-in WDT (watchdog timer) supporting

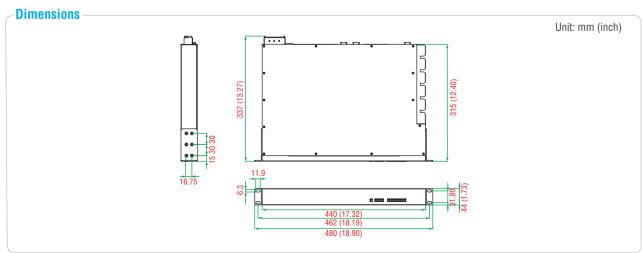
1-255 level time interval system reset, software programmable

MTBF (mean time between failures): 100,847 hrs

Warranty

Warranty Period: 3 years

Details: See www.moxa.com/warranty



Software Specifications

Linux

0S: Linux 2.6.18, Debian Etch 4.0

File System: EXT2

Internet Protocol Suite: TCP, UDP, IPv4, SNMPv1/v2c/v3, ICMP, ARP, HTTP, CHAP, PAP, SSH 1.0/2.0, SSL, DHCP, NTP, NFS, Telnet, FTP,

TFTP, PPP, PPPoE

Internet Security: OpenVPN, iptables firewall

Web Server (Apache): Allows you to create and manage web sites; supports PHP and XML

Terminal Server (SSH): Provides secure encrypted communications between two un-trusted hosts over an insecure network

Dial-up Networking: PPP Daemon for Linux that allows Unix machines to connect to the Internet through dialup lines, using the PPP protocol, as a PPP server or client. Works with 'chat', 'dip', and 'diald', among (many) others, Supports IP, TCP, UDP, and (for Linux) IPX (Novell). File Server: Enables remote clients to access files and other resources

over the network Watchdog: Features a hardware function to trigger system reset in a user specified time interval (Moxa API provided)

Application Development Software:

- Moxa API Library (Watchdog timer, Moxa serial I/O control)
- GNU C/C++ cross-compiler
- GNU C library
- Perl

Windows XP Embedded

0S: Windows Embedded Standard 2009

File System: NTFS

Internet Protocol Suite: DHCP, DNS, FTP, HTTP, SNTP, NTP, Telnet, SMTP. SNMPv2. TCP. UDP. IPv4. ICMP. IGMP. IPsec. TAPI. ICS. PPP.

CHAP, EAP, PPPoE, PPTP, NetBIOS

Web Server (IIS): Allows users to create and manage websites Remote Registry Service: Enables remote users to modify registry settings on this computer

Watchdog: Features a hardware function to trigger system reset in a user specified time interval (Moxa API provided)

Enhanced Writer Filter: Redirect disk write operations to volatile

(RAM) or non-volatile (disk) storage **Application Development Software:**

- Moxa API Library
- Microsoft .Net Framework 3.5 with SP 1
- Active Directory Service Interface (ADSI) Core
- Active Template Library (ATL)
- Common Control Libraries
- · Common File Dialogs
- Direct3D, DirectPlay, DirectShow, and Direct show filters
- Mapi32 Libraries
- Message Queuing (MSMQ) Core
- Microsoft Visual C++ Run Time Libraries
- · Power Management dynamic-link library
- RPC
- . Windows API, Script Engines, and WMI

Model Name	Serial Ports		LAN Ports	Storage			os	Power	IEC 61850-3
	RS-232	RS-485	10/100 Mbps	SATA	CF	USB	US	FUWEI	Certified
DA-681-I-SP-XPE	4	8	6	✓	✓	✓	WES 2009	Single	-
DA-681-I-SP-LX	4	8	6	✓	✓	✓	Linux	Single	-
DA-681-I-DP-XPE	4	8	6	✓	✓	✓	WES 2009	Dual	-
DA-681-I-DP-LX	4	8	6	✓	✓	✓	Linux	Dual	-
DA-681-I-DPP-T-XPE	4	8	6	✓	✓	✓	WES 2009	Dual	✓
DA-681-I-DPP-T-LX	4	8	6	✓	✓	✓	Linux	Dual	✓

Ordering Information

Available Models

DA-681-I-SP-XPE: x86 rackmount computer with VGA, 6 Ethernet ports, 4 RS-232 ports, 8 RS-485 ports, CompactFlash, SATA, USB, Single Power, WES 2009, -10 to 60°C operating temperature DA-681-I-SP-LX: x86 rackmount computer with VGA, 6 Ethernet ports, 4 RS-232 ports, 8 RS-485 ports, CompactFlash, SATA, USB, Single Power, Linux 2.6, -10 to 60°C operating temperature DA-681-I-DP-XPE: x86 rackmount computer with VGA, 6 Ethernet ports, 4 RS-232 ports, 8 RS-485 ports, CompactFlash, SATA, USB, Dual Power, WES 2009, -10 to 60°C operating temperature DA-681-I-DP-LX: x86 rackmount computer with VGA, 6 Ethernet ports, 4 RS-232 ports, 8 RS-485 ports, CompactFlash, SATA, USB, Dual Power, Linux 2.6, -10 to 60°C operating temperature DA-681-I-DPP-T-XPE: IEC 61850-3 x86 ready-to-run rackmount computer with VGA, 6 Ethernet

Package Checklist

- DA-681 embedded computer
- Rackmount kit
- Ethernet cable: RJ45 to RJ45 cross-over cable, 100 cm
- Documentation and software CD or DVD
- Quick installation guide (printed)
- Warranty card

ports, 4 RS-232 ports, 8 RS-485 ports, CompactFlash, SATA, USB, dual power, WES 2009, -40 to 75°C operating temperature

DA-681-I-DPP-T-LX: IEC 61850-3 x86 ready-to-run rackmount computer with VGA, 6 Ethernet ports, 4 RS-232 ports, 8 RS-485 ports, CompactFlash, SATA, USB, dual power, Linux 2.6, -40 to 75°C operating temperature

Optional Accessories (can be purchased separately)

FK-76127-01: Hard disk installation package